

# SPV

## PRESSURE RELIEF VALVE



**KRACHT**®  
FLUID TECHNOLOGY AND SYSTEMS

## Content

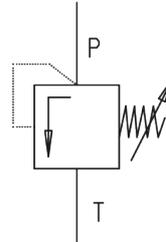
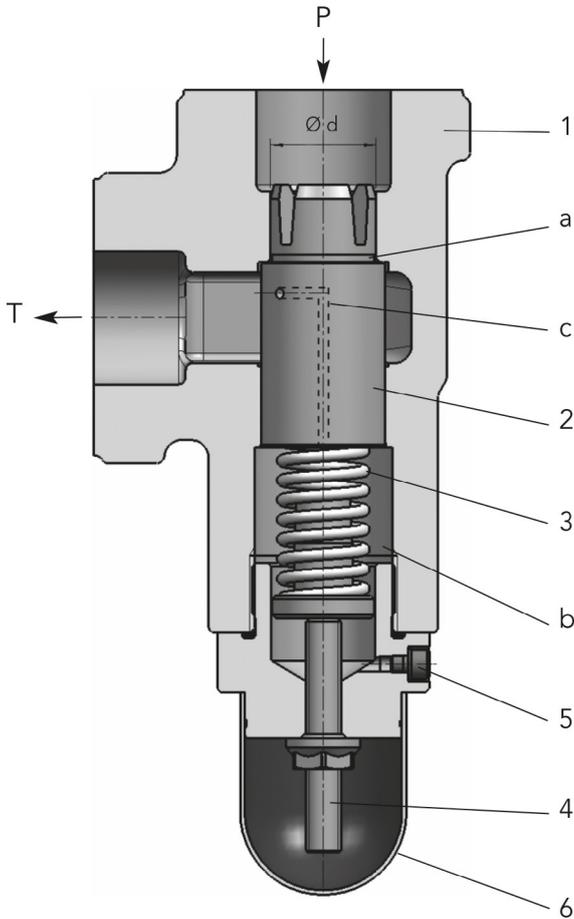
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## General

### Construction



- 1 Housing
- 2 Sliding piston
- 3 Compression spring
- 4 Set screw
- 5 Bleeding screw
- 6 Protective cap
- a Ring surface
- b Spring chamber
- c Bore hole
- d Diameter
- P Pressure connection
- T Tank connection

### Description

The pressure relief valve SPV is a direct spring sliding piston valve. It is intended for mounting in pipelines and is suitable to safeguard low pressure hydraulic circuits. The pipe connection is to be effected either by SAE mounting surfaces or by Whitworth pipe threads.

### Notes

When using strongly aerated media, the valve should preferably be mounted vertical with the set screw facing down. The tank connection T of the valve must not be exposed to underpressure when subject to flow, as in this case the valve cannot be ventilated, possibly resulting in unwanted vibrations and noise. If this cannot be avoided, version 3 „vibration-damped, with damping nozzle“ should be selected under item 10 in the type code.

### Function

The sliding piston 2 is pressed against the annular surface a by the compression spring 3 and thus blocks the pressure connection P from the tank connection T via the diameter d. When the opening pressure, set by the adjusting screw 4, is reached, the sliding piston 2 releases the fluid flow to the tank connection. The spring chamber b is relieved through the hole c. When commissioning the valve, the spring chamber b must be vented using the bleeding screw 5. In order to achieve an optimum characteristic curve, the valves are available in several pressure stages for the respective pressure setting ranges.

## Technical data

### General characteristics

Nominal sizes	10 · 20 · 25 · 32 · 40 · 50 · 80
Types of construction	Slide valve – directly operated Seat valve Ball valve
Mounting types	Pipe installation Flange Panel installation
Hydraulic connections	Flange connection SAE (ISO 6162-1 / SAE J518) Pipe thread (ISO 228-1)
Mounting positions	Any, pressure adjustment screw at the bottom preferred
Pressure adjustment types	Mechanical, adjusting screw Mechanical, rotary handle
Pressure fluids	Hydraulic oils acc. to DIN 51 524/25 (other fluids on request)

### Hydraulic characteristics

Nominal sizes	10	20	25	32	40	50	80
Maximum flow rates	40 l/min	90 l/min	90 l/min	450 l/min	450 l/min	550 l/min	800 l/min
Nominal pressures	120 bar	120 bar	120 bar	120 bar	120 bar	100 bar	80 bar
Viscosities	1.2 ... 1000 mm <sup>2</sup> /s (higher viscosities on request)						
Δp-Q characteristic curves	See the section „Technical data – Δp-Q characteristic curves“						
	Setting ranges / Set pressures						
Pressure stage 002	0.5 ... 2.5	0.5 ... 2.5	0.5 ... 2.5	0.5 ... 2.5	0.5 ... 2.5	0.5 ... 2.5	0.5 ... 2.5
Pressure stage 005	2.0 ... 5.0	2.0 ... 5.0	2.0 ... 5.0	2.0 ... 5.0	2.0 ... 5.0	2.0 ... 5.0	2.0 ... 5.0
Pressure stage 007	0.5 ... 7.0	2.0 ... 7.0	2.0 ... 7.0	2.0 ... 7.0	2.0 ... 7.0	-	-
Pressure stage 012	4.0 ... 12.0	4.0 ... 12.0	4.0 ... 12.0	4.0 ... 12.0	4.0 ... 12.0	4.0 ... 12.0	4.0 ... 12.0
Pressure stage 020	10.0 ... 20.0	10.0 ... 20.0	10.0 ... 20.0	10.0 ... 20.0	10.0 ... 20.0	10.0 ... 20.0	10.0 ... 20.0
Pressure stage 025	19.0 ... 25.0	19.0 ... 25.0	19.0 ... 25.0	19.0 ... 25.0	19.0 ... 25.0	19.0 ... 25.0	-
Pressure stage 030	10.0 ... 30.0	10.0 ... 30.0	10.0 ... 30.0	-	-	-	-
Pressure stage 040	-	20.0 ... 40.0	20.0 ... 40.0	-	-	-	-

### Materials

Housings	Grey cast iron Spheroidal graphite cast iron	EN-GJL-300 EN-GJS-400-15
Sealings	FKM, NBR, Copper, Soft iron	
Compression springs	Spring steel	
Cap nuts	Polypropylene, Steel	
Other parts	Steel	

#### Note:

Metal protective cap (cap nut) for Atex version

### Temperatures

Media temperatures	FKM	-15 ... 150 °C
	NBR	-20 ... 90 °C
	Copper	-20 ... 220 °C
	Soft iron	-40 ... 220 °C
Ambient temperatures	FKM	-15 ... 60 °C
	NBR	-20 ... 60 °C
	Copper	-20 ... 60 °C
	Soft iron	-40 ... 60 °C

### Weights

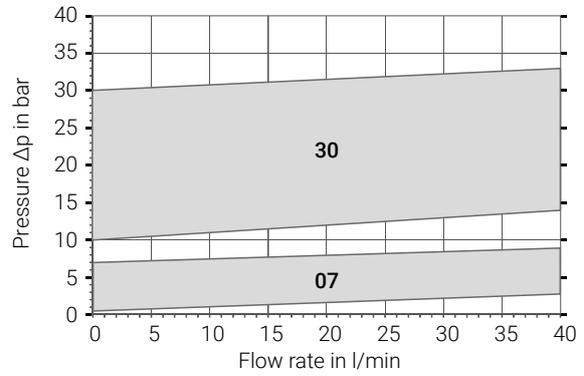
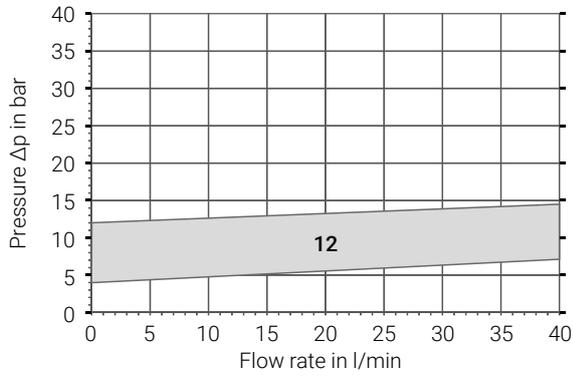
Nominal sizes						
10	20	25	32	40	50	80
0.9	3.0	3.0	5.5	6.0	8.2	18.5

## Technical data

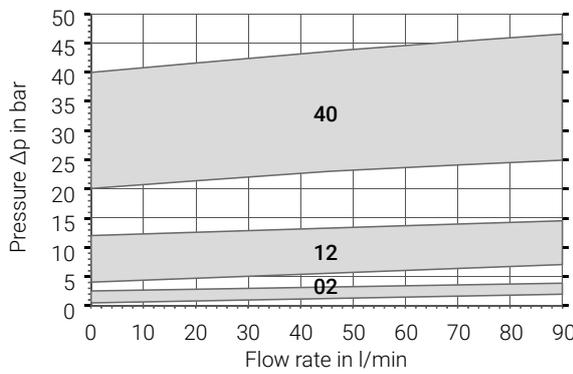
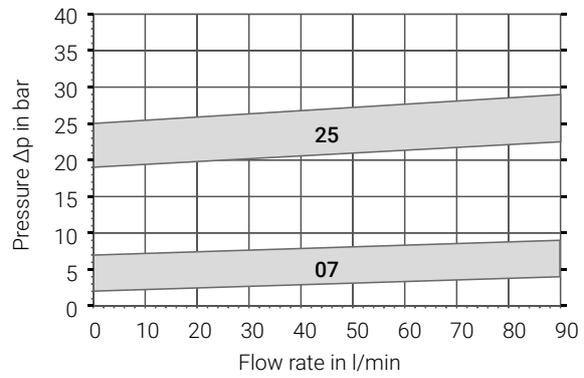
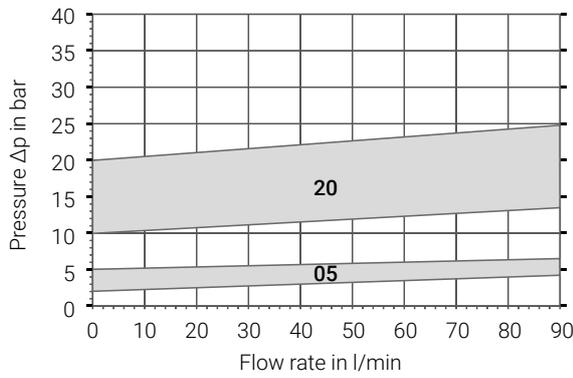
### $\Delta p$ -Q characteristic curves

Possible setting ranges of the pressure stages, viscosity = 34 mm<sup>2</sup>/s

#### SPV 10



#### SPV 20/25

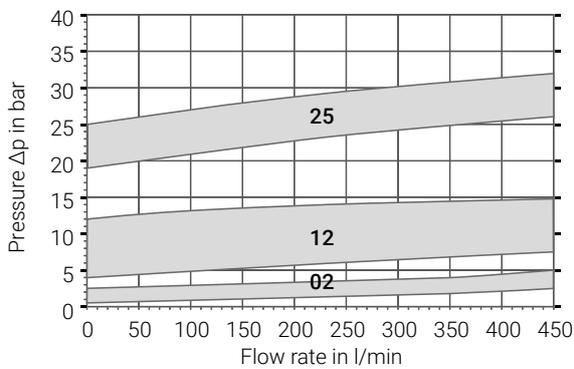
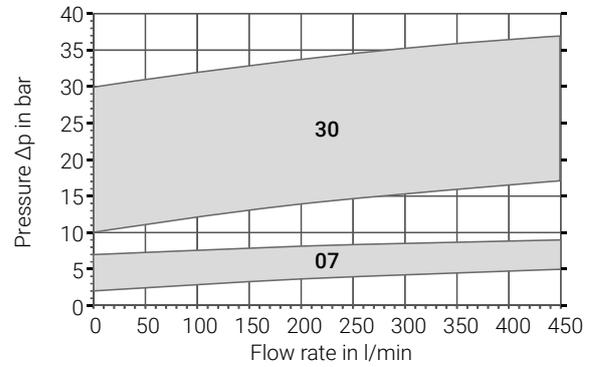
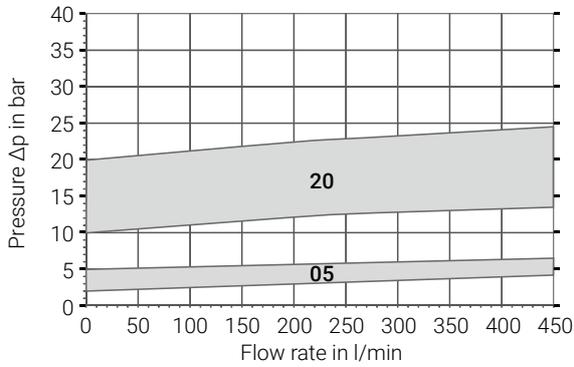


## Technical data

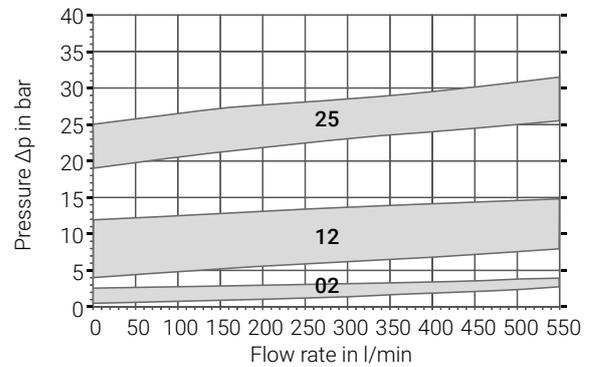
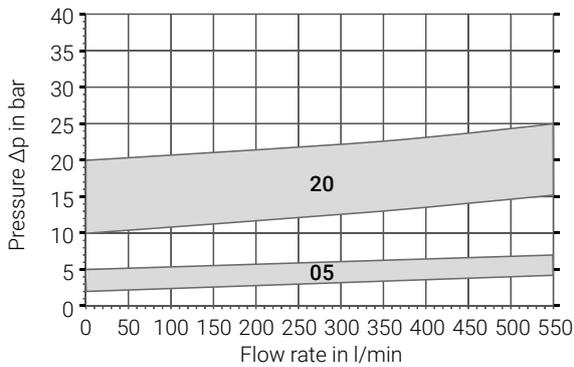
### $\Delta p$ -Q characteristic curves

Possible setting ranges of the pressure stages, viscosity = 34 mm<sup>2</sup>/s

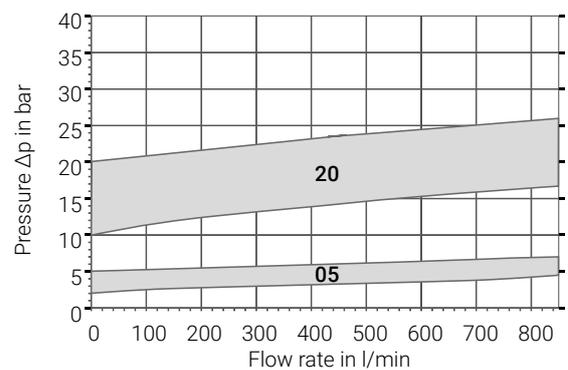
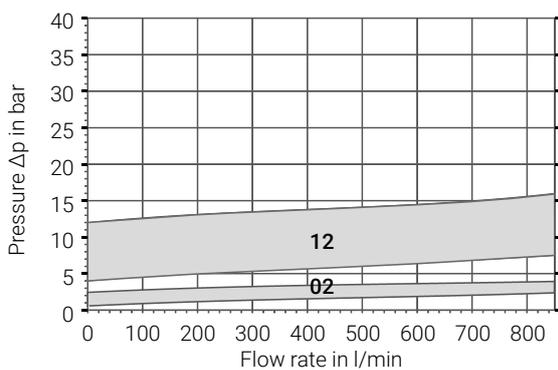
#### SPV 32/40



#### SPV 50



#### SPV 80



## Type key

<b>SPV</b>	<b>10</b>	<b>V</b>	<b>1</b>	<b>F</b>	<b>1</b>	<b>S</b>	<b>007</b>	<b>S</b>	<b>1</b>	<b>A</b>	/	<b>00.</b>
1	2	3	4	5	6	7	8	9	10	11		12

1 Product	
<b>SPV</b>	Pressure relief valve

2 Nominal sizes	
10 · 20 · 25 · 32 · 40 · 50 · 80	

3 Types of construction	
<b>V</b>	Slide valve
<b>S</b>	Seat valve
<b>L</b>	Ball valve (only SPV 10)

4 Housing materials	
<b>1</b>	Grey cast iron EN-GJL-300
<b>2</b>	Spheroidal graphite cast iron EN-GJS-400-15

5 Sealing materials	
<b>F</b>	FKM
<b>N</b>	NBR
<b>K</b>	Copper
<b>W</b>	Soft iron

6 Pressure adjustment types	
<b>1</b>	Adjusting screw, manual
<b>2</b>	Manual rotary handle
<b>3</b>	Adjusting screw, manual, panel installation
<b>4</b>	Rotary handle, manual, panel installation
<b>5</b>	Adjusting screw, sealed

7 Hydraulic connections	
<b>S</b>	Flange connection SAE (ISO 6162-1)
<b>R</b>	Pipe thread (ISO 228-1)

8 Pressure stages (Pressure setting ranges)		Nominal sizes
<b>002</b>	0.5 ... 2.5 bar	10 ... 80
<b>005</b>	2 ... 5 bar	10 ... 80
<b>007</b>	0.5 ... 7 bar	10
	2 ... 7 bar	20 ... 40
<b>012</b>	4 ... 12 bar	10 ... 80
<b>020</b>	10 ... 20 bar	10 ... 80
<b>025</b>	19 ... 25 bar	10 ... 50
<b>030</b>	10 ... 30 bar	10 ... 25
<b>040</b>	20 ... 40 bar	20 ... 25
<b>000</b>	Special pressure level	On request

9 Media temperatures	
<b>S</b>	Standard ... 150 °C
<b>H</b>	High temperature ... 220 °C
<b>X</b>	Atex ... 80 °C

10 Viscosities / damping	
<b>1</b>	Standard ... 1000 mm <sup>2</sup> /s
<b>2</b>	High viscosity on request
<b>3</b>	Vibration-damped, damping nozzle

11 Hydraulic controls	
<b>A</b>	Without hydraulic control
<b>E</b>	External spring space relief

12 Special numbers	
<b>00.</b>	On request

## Explosion protection version (Atex)

### Explosion protection – field of application for the pressure relief valves

The valve is used to secure low pressure hydraulic circuits with various flammable and non-flammable fluids.

They can be used:

- a** In zone 2 (Gas-Ex, Category 3G) in the explosion groups IIA, IIB and IIC
- b** In zone 22 (Dust-Ex, Category 3D), in the explosion groups III A and III B at non-conductive dusts with a minimum ignition energy >1mJ
- c** In zone 1 (Gas-Ex, Category 2G) in explosion groups IIA, IIB and IIC
- d** In zone 21 (Dust-Ex, Category 2D) in the explosion groups III A and III B at non-conductive dusts with a minimum ignition energy >1mJ

The qualification for the surface temperature is T4; for all gases, vapours, mists with an ignition temperature >135 °C, the operating materials are not an ignition source.

In the Dust-Ex area, 135 °C is the reference temperature for further considerations regarding the safety margin to the glow temperature, etc. (can only be decided by the operating company).

The permissible ambient temperature ranges from  
-20 ... +60 °C (NBR, Copper, Soft iron)  
-15 ... +60 °C (FKM)

Flashpoint, minimum ignition temperature and mediaspecific attributes must be complied with by the operating organisation.

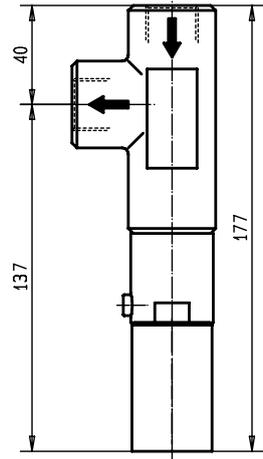
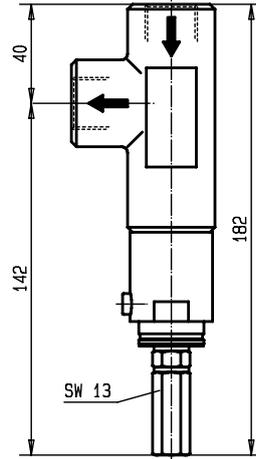
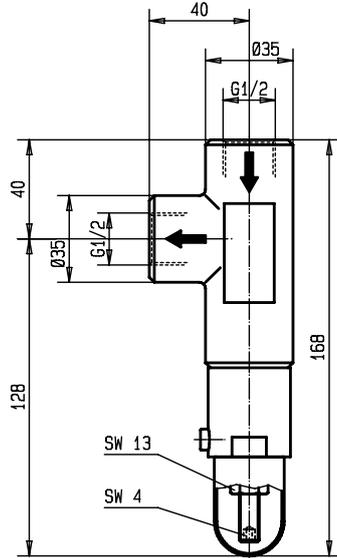
No not allow any explosive mixture to be present inside the unit.

The permissible media temperature ranges from  
-20 ... +80 °C (NBR, Copper, Soft iron)  
-15 ... +80 °C (FKM)

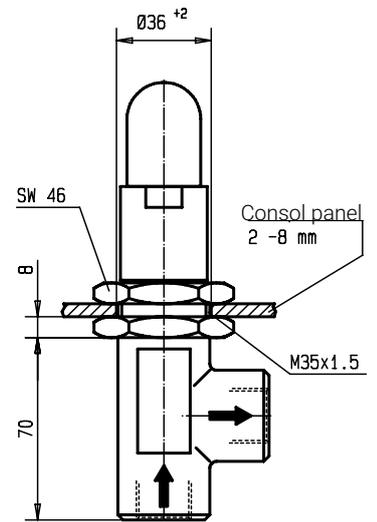
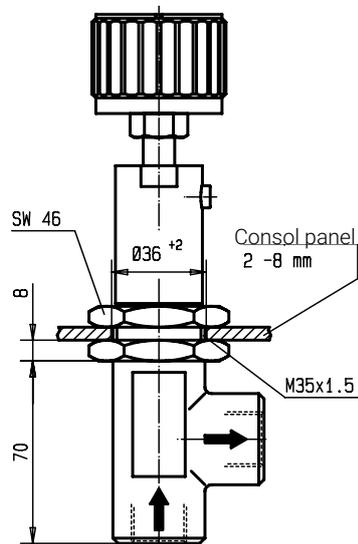
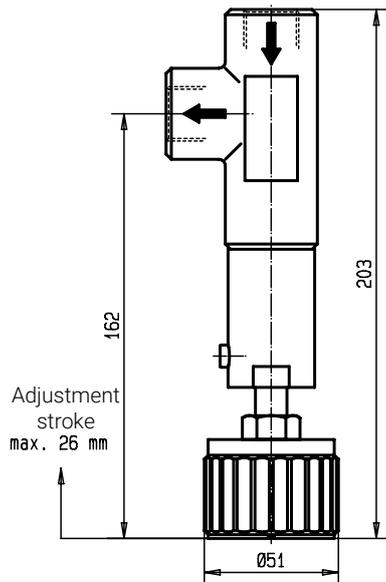
## Technical drawings / Dimensions / Technical specifications

### Nominal size 10

<b>Media temperatures</b>	Standard	High temperature	Atex
<b>Pressure adjustment types</b>	Adjusting screw	Adjusting screw	Adjusting screw
<b>Hydraulic connections</b>	Pipe thread	Pipe thread	Pipe thread



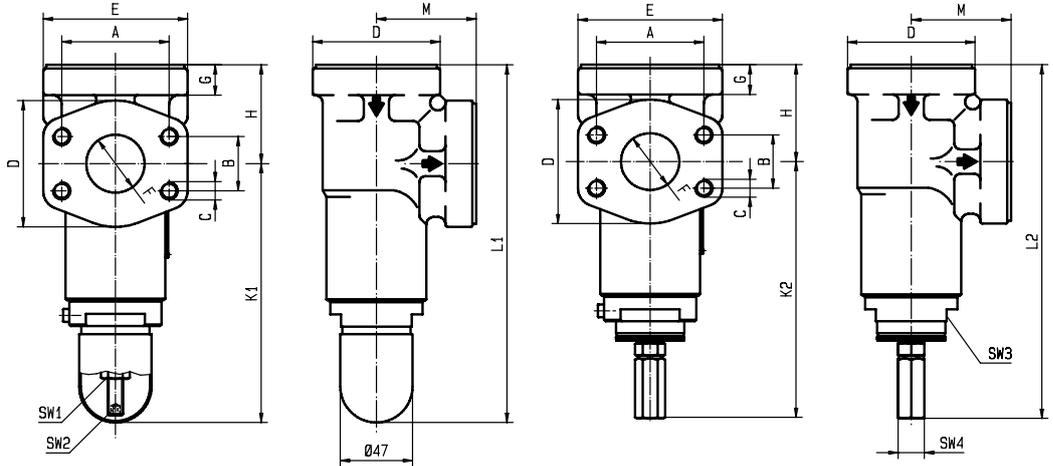
<b>Media temperatures</b>	Standard	Standard	Standard
<b>Pressure adjustment types</b>	Rotary handle	Rotary handle, panel installation	Adjusting screw, panel installation
<b>Hydraulic connections</b>	Pipe thread	Pipe thread	Pipe thread



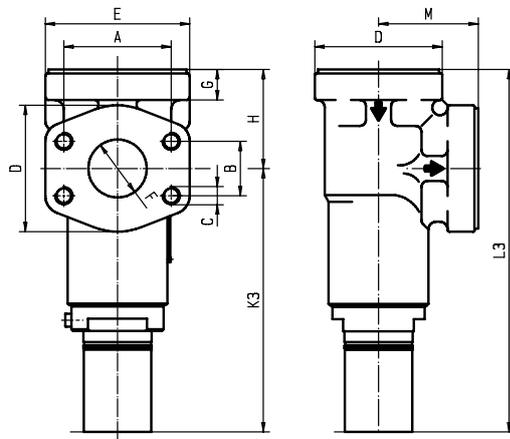
## Technical drawings / Dimensions / Technical specifications

### Nominal sizes 20 ... 80

Media temperatures	Standard	High temperature
Pressure adjustment types	Adjusting screw	Adjusting screw
Hydraulic connections	Flange connection SAE	Flange connection SAE



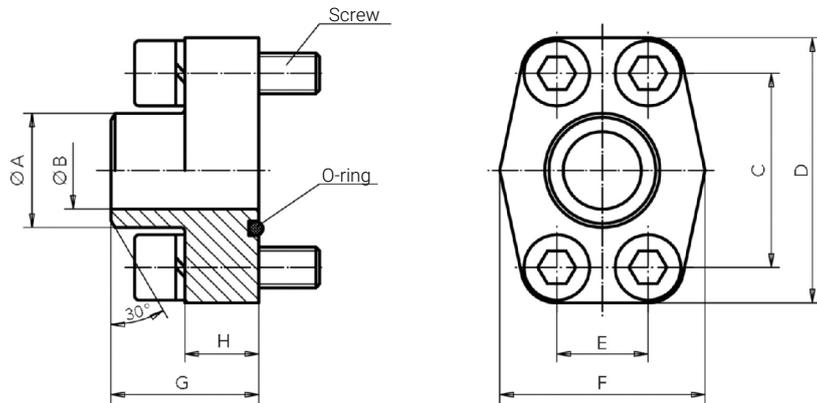
Media temperatures	Atex
Pressure adjustment types	Adjusting screw
Hydraulic connections	Flange connection SAE



Nominal sizes	SAE flanges	Thread R	A	B	C	D	E	F	G	H	K1	K2	K3	L1	L2	L3	M	Spanner sizes			
																		SW1	SW2	SW3	SW4
20	3/4"	G3/4	47.6	22.2	M10	59	70	24	20	50	160	167	169	210	217	227	50	17	5	46	17
25	1"	G1	52.4	26.2	M10	59	70	24	20	50	160	167	169	210	217	227	55	17	5	46	17
32	1 1/4"	G1 1/4	58.7	30.2	M10	72	79	32	20	65	165	172	174	230	237	247	65	17	5	46	17
40	1 1/2"	G1 1/2	69.9	35.7	M12	83	94	38	20	65	165	172	174	230	237	247	65	17	5	46	17
50	2"	G2	77.8	42.9	M12	97	102	50.5	20	75	192	209	212	267	284	284	75	19	6	46	19
80	3"	G3	106.4	61.9	M16	131	135	79	25	110	190	207	208	300	317	315	110	19	6	-	19

Technical drawings / Dimensions / Technical specifications

Accessories – Weld-on flanges SAE (ISO 6162-1)



SAE flanges	A	B	C	D	E	F	G	H	Screws 10.9	O-rings	Maximum pressures in bar	Weights
3/4"	28.0	19.0	47.63	65	22.23	50	36	18	M10x35	24.99 x 3.53	350	0.46
1"	34.0	25.0	52.37	70	26.19	55	38	18	M10x35	32.92 x 3.53	315	0.54
1 1/4"	42.8	32.0	58.72	79	30.18	68	41	21	M10x40	37.69 x 3.53	250	0.78
1 1/2"	48.6	38.0	69.85	93	35.71	78	44	25	M12x45	47.22 x 3.53	200	1.24
2"	61.0	51.0	77.77	102	42.88	90	45	25	M12x45	56.74 x 3.53	200	1.40
3"	92.0	73.0	106.38	134	61.93	124	50	27	M16x50	85.32 x 3.53	138	2.54

## Notes

## Notes

## Notes

**KRACHT CORP.**

6552 Weatherfield Court  
Maumee, OH 43537

**Phone:** +1 419 874 1000

**E-Mail:** [sales@krachtcorp.com](mailto:sales@krachtcorp.com)

**[krachtcorp.com](http://krachtcorp.com)**

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